

UNITED STATES DEPARTMENT OF AGRICULTURE

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FEDERAL MILK ORDERS 124 & 131

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HL 09-06

To: All Handlers, Federal Orders 124 and 131  
From: Market Administrator, Bothell, Washington  
Subject: Concentrated Milk Product Conversion Factors

Factors used to convert concentrated milk products to equivalent pounds have been updated to reflect the current composition of farm milk nationally. The factors used to convert nonfat dry milk (NFDM) to milk equivalent pounds are being reduced to recognize the higher nonfat solids content of farm milk currently, compared to the farm milk composition when the factors were established following a national study in 1965.

Effective January 1, 2010, the conversion of NFDM powder to equivalent pounds will be as follows:

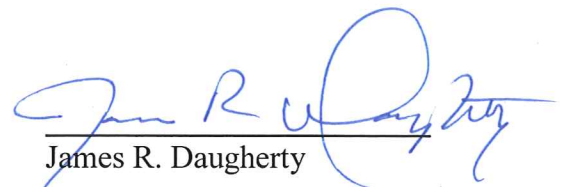
NFDM fluid equivalent factor = 10.54 (formerly 10.697)

Class IV fluid equivalent factor = 9.89 (formerly 10.046)

Class I volumetric increase = .65 (formerly .651)

The conversion chart used by handlers to convert finished product skim condensed milk to equivalent, in lieu of conversion based on specific components in the source ingredient, has also been updated for the current farm milk composition. Those handlers condensing milk are expected to continue converting finished product skim condensed milk to equivalent pounds based on the actual components in the source of supply into the condenser. Those handlers purchasing finished-product condensed milk for which the input composition is not known are expected to use the attached conversion chart that converts the finished product condensed milk to equivalent milk pounds based on the total solids of the concentrate.

If you have questions, please contact Alyce Owen in our Bothell, Washington, office at 425-487-6009 or Bill Wise in our Phoenix, Arizona, office at 602-547-2909.

  
James R. Daugherty

CONCENTRATED SKIM MILK WEIGHT CONVERSION TABLE

<u>% Total Solids in the Mixture</u>	<u>Butterfat Test</u>	<u>Weight Per Gallon</u>	<u>Product Skim Eq. Factor</u>	<u>Volume Factor</u>	<u>Class IV Fortification Factor</u>
Over 19.5, but not over 20.5	0.11	9.03	2.190	.956	1.234
Over 20.5, but not over 21.5	0.11	9.06	2.299	.951	1.348
Over 21.5, but not over 22.5	0.12	9.10	2.408	.947	1.461
Over 22.5, but not over 23.5	0.13	9.14	2.518	.943	1.575
Over 23.5, but not over 24.5	0.13	9.18	2.627	.939	1.688
Over 24.5, but not over 25.5	0.14	9.22	2.737	.935	1.802
Over 25.5, but not over 26.5	0.14	9.26	2.846	.931	1.915
Over 26.5, but not over 27.5	0.15	9.30	2.956	.927	2.029
Over 27.5, but not over 28.5	0.15	9.34	3.065	.923	2.142
Over 28.5, but not over 29.5	0.16	9.38	3.175	.920	2.255
Over 29.5, but not over 30.5	0.16	9.42	3.284	.915	2.369
Over 30.5, but not over 31.5	0.17	9.46	3.394	.912	2.482
Over 31.5, but not over 32.5	0.18	9.50	3.503	.907	2.596
Over 32.5, but not over 33.5	0.18	9.54	3.613	.904	2.709
Over 33.5, but not over 34.5	0.19	9.58	3.722	.899	2.823
Over 34.5, but not over 35.5	0.19	9.62	3.832	.896	2.936
Over 35.5, but not over 36.5	0.20	9.67	3.941	.892	3.049
Over 36.5, but not over 37.5	0.20	9.71	4.051	.888	3.163
Over 37.5, but not over 38.5	0.21	9.75	4.160	.884	3.276
Over 38.5, but not over 39.5	0.21	9.80	4.270	.880	3.390
Over 39.5, but not over 40.5	0.22	9.84	4.379	.876	3.503
Over 40.5, but not over 41.5	0.22	9.89	4.488	.871	3.617
Over 41.5, but not over 42.5	0.23	9.93	4.598	.868	3.730
Over 42.5, but not over 43.5	0.24	9.98	4.707	.863	3.844
Over 43.5, but not over 44.5	0.24	10.02	4.817	.860	3.957
Over 44.5, but not over 45.5	0.25	10.07	4.926	.856	4.070
Over 45.5, but not over 46.5	0.25	10.12	5.036	.852	4.184
Over 46.5, but not over 47.5	0.26	10.16	5.145	.848	4.297
Over 47.5, but not over 48.5	0.26	10.21	5.255	.844	4.411
Over 48.5, but not over 49.5	0.27	10.26	5.364	.840	4.524
Over 49.5, but not over 50.5	0.27	10.31	5.474	.836	4.638
Over 50.5, but not over 51.5	0.28	10.36	5.583	.832	4.751
Over 51.5, but not over 52.5	0.28	10.41	5.693	.828	4.865
Over 52.5, but not over 53.5	0.29	10.46	5.802	.824	4.978
Over 53.5, but not over 54.5	0.30	10.51	5.912	.821	5.091
Over 54.5, but not over 55.5	0.30	10.56	6.021	.816	5.205
Over 55.5, but not over 56.5	0.31	10.61	6.131	.813	5.318
Over 56.5, but not over 57.5	0.31	10.66	6.240	.808	5.432
Over 57.5, but not over 58.5	0.32	10.72	6.350	.805	5.545
Over 58.5, but not over 59.5	0.32	10.77	6.459	.800	5.659
Over 59.5, but not over 60.5	0.33	10.82	6.569	.797	5.772